

Date: Thursday, 5/10/2007 2:08:20 PM
User: Kim Johnston

Process Sheet

SP11P

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32253-3
Estimate Number : 10851
P.O. Number : N/A
This Issue : 5/10/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LARGE FAB ASSY
Previous Run : 26752
Written By : KS 07.05.10
Checked & Approved By : KS 07.05.10
Comment : Est Rev:D As Per Ecn766 06-01-06 JLM

Drawing Name : 206L FLOAT STEP
Part Number : D206628023
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 5/30/2007
Qty: 1/4 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



(4)

Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-023 CHG 002

KS 07.05.11

2.0

32253A

FLOAT STEP ASSEMBLY LH (206/407)



Comment: Sub-Component Sub-Assembly

FLOAT STEP ASSEMBLY LH (206/407)

D2842-041 B B32253A

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0

D27317

Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-7 Mounting Lug

B29 339

5.0

D28441

Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2844-1 Arm

B32253A

B29 765

7/6/258

7/6/24 Sg

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Seq. #: Machine Or Operation: Description:

6.0 D28443 Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2844-3 Arm B33198 ✓

7.0 D2856400 Abrasion Strip



Comment: Qty.: 1.2660 f(s)/Unit Total: 5.0639 f(s)

Pick:

Qty Part # Description Batch

2 D2856-400 6.9* Abrasion Strip B32020 ✓

B32020

8.0 D3394043 LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-043 LUG ASS'Y B30998 ✓

B30998

9.0 AN3C4A BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 AN3C4A Bolt M104214 ✓

M104214

10.0 AN4C12A BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4C12A Bolt M103691 ✓

M103691

11.0 AN4C13A BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4C13A Bolt M9600 ✓

M9600 7/6/25 SR
M104547 7/6/21 SQ

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Part Number: D206628023

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

AN4C15A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4C15A

Bolt

2
M100447

2 (8) ✓
M102959 M102959

13.0

AN960C10

WASHER



Comment: Qty.: 3.0000 EACH(s)/Unit Total: 12.0000 EACH(s)

Pick:

Qty Part Number

Description

Batch

1 3 AN960C10

WASHER

M101064

M101064

14.0

AN960JD416L

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 24 AN960JD416L

Washer

M103962

22 (48) ✓
M104214 M104214

15.0

NAS1515H4L

Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 24 NAS1515H4L

Washer

M103691

M103691

16.0

MS210434

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 12 MS21043-4

Nut (or MS21042-4)

M103715

M103715

17.0

NAS1515H3

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 3 NAS1515H3

Washer

M100993

M100993

7/1/24 SD

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Job Number:



Seq. #:	Machine Or Operation:	Description :
18.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS		
19.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D206-628-023 Location: _____ PPP Rev: _____		
20.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



U 070704

070704